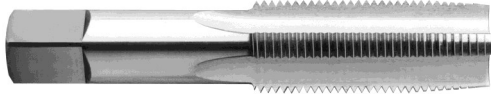


Taps, Machine Screw, Fractional



Applications

- Steel
- Non-Ferrous Metal
- Hand Tapping
- Machine Tapping

Features

- High Speed Steel
- **Right Hand**, Ground Thread
- Square Drive Shank
- Straight Flute
- Mfg. to ANSI Standards

Machine Screw and Fractional Hand Taps

Part Numbers					Tap Specifications		
Size-Threads	Taper Tap	Plug Tap	Bottom Tap	Set (3) T+ P+ B	Coarse UNC Fine UNF	H Limit	No. of Flutes
0-80	E41	E42	E43	E351	UNF	H1	2
1-64	E44	E45	E46	E352	UNC	H1	2
1-72	E47	E48	E49	E353	UNF	H1	2
2-56	E50	E51	E52	E361	UNC	H1	3
2-64	E53	E54	E55	E362	UNF	H2	3
3-48	E56	E57	E58	E363	UNC	H2	3
3-56	E59	E60	E61	E364	UNF	H2	3
4-40	E62	E63	E64	E367	UNC	H2	3
4-48	E65	E66	67	E368	UNF	H2	3
5-40	E68	E69	E70	E369	UNC	H2	3
5-44	E71	E72	E73	E370	UNF	H2	3
6-32	E74	E75	E76	E371	UNC	H3	3
6-40	E77	E78	E79	E372	UNF	H2	4
8-32	E80	E81	E82	E373	UNC	H3	4
8-36	E83	E84	E85	E374	UNF	H2	4
10-24	E86	E87	E88	E375	UNC	H3	4
10-32	E89	E90	E91	E376	UNF	H3	4
12-24	E92	E93	E94	E377	UNC	H3	4
12-28	E95	E96	E97	E378	UNF	H3	4
1/4-20	ET1	ET2	ET3	ET4	UNC	H3	4
1/4-28	ET5	ET6	ET7	ET8	UNF	H3	4
5/16-18	ET9	ET10	ET11	ET12	UNC	H3	4
5/16-24	ET13	ET14	ET15	ET16	UNF	H3	4
3/8-16	ET17	ET18	ET19	ET20	UNC	H3	4
3/8-24	ET21	ET22	ET23	ET24	UNF	H3	4
7/16-14	ET25	ET26	ET27	ET28	UNC	H3	4
7/16-20	ET29	ET30	ET31	ET32	UNF	H3	4
1/2-13	ET33	ET44	ET45	ET46	UNC	H3	4
1/2-20	ET47	ET48	ET49	ET50	UNF	H3	4
9/16-12	ET51	ET52	ET53	ET54	UNC	H3	4
9/16-18	ET55	ET56	ET57	ET58	UNF	H3	4
5/8-11	ET59	ET60	ET61	ET62	UNC	H3	4
5/8-18	ET63	ET64	ET65	ET66	UNF	H3	4
11/16-11	ET67	ET68	ET69	ET70	UNC	H3	4
11/16-16	ET71	ET72	ET73	ET74	UNF	H3	4
3/4-10	ET75	ET76	ET77	ET78	UNC	H3	4
3/4-16	ET79	ET80	ET81	ET82	UNF	H3	4
7/8-9	ET83	ET84	ET84B	ET85	UNC	H4	4
7/8-14	ET86	ET87	ET88	ET89	UNF	H4	4
1"-8	ET90	ET91	ET92	ET93	UNC	H4	4
1"-12	ET94	ET95	ET96	ET97	UNF	H4	4
1"-14	ET98	ET99	ET100	ET101	UNF	H4	4
1-1/8"-7	ET102	ET103	ET104	ET105	UNC	H4	4
1-1/8"-12	ET106	ET107	ET108	ET109	UNF	H4	4
1-1/4"-7	ET110	ET111	ET112	ET113	UNC	H4	6
1-1/4"-12	ET114	ET115	ET116	ET117	UNF	H4	6
1-3/8"-6	ET118	ET119	ET120	ET121	UNC	H4	6
1-3/8"-12	ET122	ET123	ET124	ET125	UNF	H4	6
1-1/2"-6	ET126	ET127	ET128	ET129	UNC	H4	6
1-1/2"-12	ET130	ET131	ET132	ET133	UNF	H4	6

Tap Set = 3 Pieces

- 1 Taper Tap, Easy Starting
- 1 Plug Tap, General Purpose
- 1 Bottoming Tap, Blind Holes



Taper tap

- 8-10 Threads Chamfered
- For hard to Thread Materials



Plug Tap

- 3-5 Threads Chamfered



Bottoming Tap

- 1-1/2 Threads Chamfered
- Final Tap for Blind Holes



Call for nonstandard sizes.