



### NPT (ANPT) HSS PIPE TAPS

Size – TPI	No. of Flutes	Overall Length	Part #
1/16-27	4	2 – 1/8	47161
1/8-27	4	2 – 1/8	47162
1/4-18	4	2 – 7/16	47163
3/8-18	4	2 – 9/16	47164
1/2-14	4	3 – 1/8	47166
3/4-14	5	3 – 1/4	47167
1"-11-1/2	5	3 – 3/4	47168
1-1/4"-11-1/2	5	4	47169
1-1/2"-11-1/2	7	4 – 3/4	47170
2"-11-1/2	7	4 – 1/2	47171

### NPT CARBON STEEL PIPE TAPS

Size – TPI	No. of Flutes	Overall Length	Part #
1/8-27	4	2 – 1/8	47201
1/4-18	4	2 – 7/16	47202
3/8-18	4	2 – 9/16	47203
1/2-14	4	3 – 1/8	47204
3/4-14	5	3 – 1/4	47206
1"-11-1/2	5	3 – 3/4	47207
1-1/4"-11-1/2	5	4	47209
1-1/2"-11-1/2	7	4 – 1/4	47210
2"-11-1/2	7	4 – 1/2	47214

### NPS HSS STRAIGHT PIPE TAPS

Size – TPI	No. of Flutes	Overall Length	Part #
1/8-27	4	2 – 1/8	47401
1/4-18	4	2 – 7/16	47402
3/8-18	4	2 – 9/16	47403
1/2-14	4	3 – 1/8	47405
3/4-14	5	3 – 1/4	47406
1"-11-1/2	5	3 – 3/4	47407

Designation	Thread Description	Designation	Thread Description
NPS	American Standard Straight Pipe Thread	ANPT	Aeronautical National Form Taper Pipe Thread
NPSC	American Standard Straight Pipe Thread Couplings	NPT	American Standard Taper Pipe Thread, General Use
NPSF	Dryseal American Standard Fuel Internal Straight Thread	NPTF	Dryseal American Standard Taper Pipe Thread
NPSH	American Standard Straight Hose Coupling to Taper Thread	BSPT	British Standard Taper Pipe Threads, Whitworth Form
NPSM	American Standard Straight Pipe threads, Mechanical	BSPP	British Standard Pipe, Parallel Thread, Whitworth Form

#### Features

- Tapered Flute
- High Speed Steel
- **Right Hand**, Ground Thread
- Tight Seal Possible

#### Applications

- Steel
- Non-Ferrous Metal
- Hand Tapping

#### Features

- For Cleaning Threads
- Tapered Flute
- Carbon Steel
- **Right Hand**, Ground Thread

#### Applications

- Steel
- Non-Ferrous Metal
- Hand Tapping

#### Features

- Straight Flute
- High Speed Steel
- **Right Hand**, Ground Thread
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#### Applications

- Steel
- Non-Ferrous Metal
- Rigid Electrical Conduit.