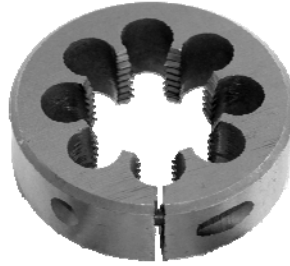


Features

- High Speed Steel
- **Right Hand**, Ground Thread
- Adjusting Screw for Thread Fit
- Both Sides are Chamfered



Applications

- Threading Bolts, Rod, Stud
- Steel
- Non-Ferrous Metal
- NPT for Threading Pipe

Round, Adjustable, Split Dies		
METRIC SIZES		
Diameter X Pitch mm	Outside Diameter	Part #
2.0 X .40	1	M5020
2.5 X .45	1	M5025
3.0 X .50	1	M5030
3.5 X .60	1	M5035
4.0 X .70	1	M5040
4.5 X .75	1	M5045
5.0 X .80	1	M5050
6.0 X 1.00	1	M5060
7.0 X 1.00	1	M5070
8.0 X 1.25	1	M5080
9.0 X 1.25	1	M5090
10.0 X 1.0	1	M5101
10.0 X 1.25	1	M5102
10.0 X 1.50	1	M5100
11.0 X 1.50	1	M5110
12.0 X 1.75	1-1/2	M5120
14.0 X 2.00	1-1/2	M5140
16.0 X 2.00	1-1/2	M5160
18.0 X 2.50	1-1/2	M5180
20.0 X 2.50	2	M5200
22.0 X 2.50	2	M5220
24.0 X 3.0	2	M5240
27.0 X 3.0	2	M5270
30.0 X 3.5	2	M5300

Round, Adjustable, Split Dies			
NPT(National Pipe Tap) Sizes			
Size (Inches)	TPI	O.D. (Inches)	Part #
1/16	27	1	E301
1/8	27	1	E302
1/8	27	1-1/2	E303
1/4	18	1-1/2	E304
3/8	18	1-1/2	E305
1/2	14	2	E306
3/4	14	2	E307
1	11-1/2	2-1/2	E308



NPT Hex Rethreading Set (5 Piece)
3/8"- 1-1/4" Part# RDS02

Features

- High Carbon Steel
- **Right Hand**, Ground Thread
- Hexagon Outside



NPT RETHREADING DIES		
Size (Inches)	TPI	Part #
1/8	27	PD01
1/4	18	PD02
3/8	18	PD03
1/2	14	PD04
3/4	14	PD05
1	11-1/2	PD06
1 -1/2	11-1/2	PD07