

Tap	Tap Drill	Decimal Equiv. of Tap Drill	Theoretical % of Thread	Probable Oversize (Mean)	Probable Hole Size	% of Thread
3/4-16	11/16	.6875	77	.0050	.6925	71
7/8-9	49/64 25/32	.7656	76	.0052	.7708	72
		.7812	65	.0052	.7864	61
7/8-14	51/64 13/16	.7969	84	.0052	.8021	79
		.8125	67	.0052	.8177	62
1-8	55/64 7/8 57/64 29/32	.8594	87	.0059	.8653	83
		.8750	77	.0059	.8809	73
		.8906	67	.0059	.8965	64
		.9063	58	.0059	.9122	54
1-12	29/32 59/64 15/16	.9063	87	.0059	.9122	81
		.9219	72	.0060	.9279	67
		.9375	58	.0060	.9435	52
1-14	59/64 15/16	.9219	84	.0060	.9279	78
		.9375	67	.0060	.9435	61
1 1/8-7	31/32 63/64 1 1 1/64	.9688	84	.0062	.9750	81
		.9844	76	.0067	.9911	72
		1.0000	67	.0070	1.0070	64
		1.0156	59	.0070	1.0226	55
1 1/8-12	1 1/32 1 3/64	1.0313	87	.0071	1.0384	80
		1.0469	72	.0072	1.0541	66
1 1/4-7	1 3/32 1 7/64 1 1/8	1.0938	84	REAMING RECOMMENDED		
		1.1094	76			
		1.1250	67			
1 1/4-12	1 5/32 1 11/64	1.1563	87			
		1.1719	72			
1 3/8-6	1 3/16 1 13/64 1 7/32 1 15/64	1.1875	87			
		1.2031	79			
		1.2188	72			
		1.2344	65			
1 3/8-12	1 9/32 1 19/64	1.2813	87			
		1.2969	72			
1 1/2-6	1 5/16 1 21/64 1 11/32 1 23/64	1.3125	87			
		1.3281	79			
		1.3438	72			
		1.3594	65			
1 1/2-12	1 13/32 1 27/64	1.4063	87			
		1.4219	72			