

Screw Machine, Stub Drills, Double Ended Drills



Features

- 135° Split Point
- Black Oxide Finish
- Conforms to ANSI Standards
- HSS Steel, M2

Applications

- High Alloy Steel
- Carbon Steel
- Aluminum-Magnesium Alloys
- Copper & copper alloys



Screw Machine, Stub Drills

FRACTIONAL

| Drill Size | OAL | Part Number |
|------------|-----------|-------------|
| 1/16" | 1 – 5/8 | 70504 |
| 5/64 | 1 – 11/16 | 70505 |
| 3/32 | 1 – 3/4 | 70506 |
| 7/64 | 1 – 13/16 | 70507 |
| 1/8 | 1 – 7/8 | 70508 |
| 9/64 | 1 – 15/16 | 70509 |
| 5/32 | 2 – 1/16 | 70510 |
| 11/64 | 2 – 1/8 | 70511 |
| 3/16 | 2 – 3/16 | 70512 |
| 13/64 | 2 – 1/4 | 70513 |
| 7/32 | 2 – 3/8 | 70514 |
| 15/64 | 2 – 7/16 | 70515 |
| 1/4 | 2 – 1/2 | 70516 |
| 17/64 | 2 – 5/8 | 70517 |
| 9/32 | 2 – 11/16 | 70518 |
| 19/64 | 2 – 3/4 | 70519 |
| 5/16 | 2 – 13/16 | 70520 |
| 21/64 | 2 – 15/16 | 70521 |
| 11/32 | 3 | 70522 |
| 23/64 | 3 – 1/16 | 70523 |
| 3/8 | 3 – 1/8 | 70524 |
| 25/64 | 3 – 1/4 | 70525 |
| 13/32 | 3 – 5/16 | 70526 |
| 27/64 | 3 – 3/8 | 70527 |
| 7/16 | 3 – 7/16 | 70528 |
| 29/64 | 3 – 9/16 | 70529 |
| 15/32 | 3 – 5/8 | 70530 |
| 31/64 | 3 – 11/16 | 70531 |
| 1/2 | 3 – 3/4 | 70532 |

Sizes to 3/8 & all numbered drills are sold in packages of 10.
Sizes 25/64 to 1/2 are sold in packages of 5.

Screw Machine, Stub Drills

NUMBERED SIZES

| Drill Size | Part # | Drill Size | Part # |
|------------|--------|------------|--------|
| 1 | 72501 | 31 | 72531 |
| 2 | 72502 | 32 | 72532 |
| 3 | 72503 | 33 | 72533 |
| 4 | 72504 | 34 | 72534 |
| 5 | 72505 | 35 | 72535 |
| 6 | 72506 | 36 | 72536 |
| 7 | 72507 | 37 | 72537 |
| 8 | 72508 | 38 | 72538 |
| 9 | 72509 | 39 | 72539 |
| 10 | 72510 | 40 | 72540 |
| 11 | 72511 | 41 | 72541 |
| 12 | 72512 | 42 | 72542 |
| 13 | 72513 | 43 | 72543 |
| 14 | 72514 | 44 | 72544 |
| 15 | 72515 | 45 | 72545 |
| 16 | 72516 | 46 | 72546 |
| 17 | 72517 | 47 | 72547 |
| 18 | 72518 | 48 | 72548 |
| 19 | 72519 | 49 | 72549 |
| 20 | 72520 | 50 | 72550 |
| 21 | 72521 | 51 | 72551 |
| 22 | 72522 | 52 | 72552 |
| 23 | 72523 | 53 | 72553 |
| 24 | 72524 | 54 | 72554 |
| 25 | 72525 | 55 | 72555 |
| 26 | 72526 | 56 | 72556 |
| 27 | 72527 | 57 | 72557 |
| 28 | 72528 | 58 | 72558 |
| 29 | 72529 | 59 | 72559 |
| 30 | 72530 | 60 | 72560 |

Note: All above drills are sold in packages of 10.

Double Ended Stub Drills



| Drill Size | OAL | Part # | Drill Size | OAL | Part # |
|------------|-----------|--------|------------|----------|--------|
| 7/64" | 1 – 3/4" | 70657 | 7/32 | 2 – 5/8 | 70664 |
| 1/8 | 1 – 13/16 | 70658 | 1/4 | 2 – 7/8 | 70666 |
| 9/64 | 2 | 70659 | No. 11 | 2 – 1/2 | 70667 |
| 5/32 | 2 – 3/16 | 70660 | No. 20 | 2 – 3/16 | 70670 |
| 11/64 | 2 – 13/16 | 70661 | No. 30 | 2 | 70680 |
| 3/16 | 2 – 5/16 | 70662 | | | |