

Features

- 118 degree point angle
- WEB-FLUTE-HELIX
- Conforms to ANSI Standards
- M2 steel

Applications

- General purpose
- Alloyed and Unalloyed Steels
- Grey and Malleable Iron
- Graphite



Morse Taper Shank Drills FRACTIONAL			
Drill Size "	MT#	OAL "	Part #
25/64	1	7	74025
13/32	1	7	74026
27/64	1	7-1/4	74027
7/16	1	7-1/4	74028
29/64	1	7-1/2	74029
15/32	1	7-1/2	74030
31-/64	2	8-1/4	74031
1/2	2	8-1/4	74032
33/64	2	8-1/2	74033
17/32	2	8-1/2	74034
35/64	2	8-3/4	74035
9/16	2	8-3/4	74036
37/64	2	8-3/4	74037
19/32	2	8-3/4	74038
39/64	2	8-3/4	74039
5/8	2	8-3/4	74040
41/64	2	9	74041
21/32	2	9	74042
43/64	2	9-1/4	74043
11/16	2	9-1/4	74044
45/64	2	9-1/2	74045
23/32	2	9-1/2	74046
47/64	2	9-3/4	74047
3/4	2	9-3/4	74048
49/64	2	9-7/8	74049
25/32	2	9-7/8	74050
51/64	3	10-3/4	74051
13/16	3	10-3/4	74052
53/64	3	10-3/4	74053
27/32	3	10-3/4	74054
55/64	3	10-3/4	74055
7/8	3	10-3/4	74056
57/64	3	10-3/4	74057
29/32	3	10-3/4	74058
59/64	3	10-3/4	74059
15/16	3	10-3/4	74060
61/64	3	11	74061
31/32	3	11	74062
63/64	3	11	74063
1	3	11	74064
1-1/64	3	11-1/8	74065
1-1/32	3	11-1/8	74066
1-3/64	3	11-1/4	74067

Morse Taper Shank Drills FRACTIONAL (continued)			
Drill Size	MT#	OAL "	Part #
1-1/16	3	11-1/4	74068
1-5/64	4	12-1/2	74069
1-3/32	4	12-1/2	74070
1-7/64	4	12-3/4	74071
1-1/8	4	12-3/4	74072
1-9/64	4	12-7/8	74073
1-5/32	4	12-7/8	74074
1-11/64	4	13	74075
1-3/16	4	13	74076
1-13/64	4	13-1/8	74077
1-7/32	4	13-1/8	74078
1-15/64	4	13-1/2	74079
1-1/4	4	13-1/2	74080
1-17/64	4	14-1/8	74081
1-9/32	4	14-1/8	74082
1-19/64	4	14-1/4	74083
1-5/16	4	14-1/4	74084
1-21/64	4	14-3/8	74085
1-11/32	4	14-3/8	74086
1-23/64	4	14-1/2	74087
1-3/8	4	14-1/2	74088
1-25/64	4	14-5/8	74089
1-13/32	4	14-5/8	74090
1-27/64	4	14-3/4	74091
1-7/16	4	14-3/4	74092
1-29/64	4	14-7/8	74093
1-15/32	4	14-7/8	74094
1-31/64	4	15	74095
1-1/2	4	15	74096

STEEL DRILL SLEEVES		Hardened Tang	Hardened & Ground
Inside Mt.	Outside Mt.	Part No.	Part No.
1	2	TS1	TSG1
1	3	TS2	TSG2
1	4	TS3	TSG3
2	3	TS4	TSG4
2	4	TS5	TSG5

STEEL DRILL SLEEVES		Hardened Tang	Hareded & Ground
Inside Mt.	Outside Mt.	Part No.	Part No.
2	5	TS6	TSG6
3	4	TS7	TSG7
3	5	TS8	TSG8
4	5	TS9	TSG9
4	6	TS10	TSG10
5	6	TS11	TSG11

Top Taper End Dia. #0=.356,#1=.475, #2=.70,#3=.938,#4=1.5"