

**Black Oxide S&D Drills**

**Features**

- M2 Steel, Milled
- 118° Point
- Not recommended for enlarging existing holes.

1/2" Reduced Shank Drills HSS, Black Oxide Finish	
Drill Size	Part #
33/64"	79233
17/32	79234
35/64	79235
9/16	79236
37/64	79237
19/32	79238
39/64	79239
5/8	79240
41/64	79241
21/32	79242
43/64	79243
11/16	79244
45/64	79245
23/32	79246
47/64	79247
3/4	79248
49/64	79249
25/32	79250
51/64	79251
13/16	79252
53/64	79253
27/32	79254
55/64	79255
7/8	79256
57/64	79257
29/32	79258
59/64	79259
15/16	79260
61/64	79261
31/32	79262
63/64	79263
1"	79264
1-1/32	79265
1-1/16	79266
1-3/32	79267
1-1/8	79268
1-5/32	79269
1-3/16	79270
1-7/32	79271
1-1/4	79272
1-5/16	79273
1-3/8	79274
1-7/16	79275
1-1/2"	79276
8 Pc. Set	70085

**Black & Bronze S&D Drills**

**Features**

- M2 Steel, Milled
- 118° Split Point
- Can be used for enlarging existing holes.

1/2" Reduced Shank Drills HSS, Black & Bronze Finish	
Drill Size "	Part #
17/32"	73634
9/16	73636
19/32	73638
5/8	73640
21/32	73642
11/16	73644
23/32	73646
3/4	73648
25/32	73650
13/16	73652
27/32	73654
7/8	73658
29/32	73658
15/16	73660
31/32	73662
1	73664
1-1/16	73666
1-1/8	73668
1-3/16	73670
1-1/4	73672
8 Pc. Set	80085

**Specifications**

- 6" OAL, 3" Flute
- 3 Flats On the Shank

**Cobalt S&D Drills**

**Features**

- M35 Cobalt Steel, Milled
- 118° Split Point
- Can be used for enlarging existing holes.

1/2" Reduced Shank Drills M35 Cobalt, Amber Finish	
Drill Size "	Part #
17/32"	78334
9/16	78336
19/32	78338
5/8	78340
21/32	78342
11/16	78344
23/32	78346
3/4	78348
25/32	78350
13/16	78352
27/32	78354
7/8	78356
29/32	78358
15/16	78360
31/32	78362
1	78364
8 Pc. Set	70385

**Applications**

- Machine Shop Quality
- Alloyed and Unalloyed steels
- Cast and Grey Iron
- Cobalt for Stainless Steel

