

High Performance Band Saw Blades M42

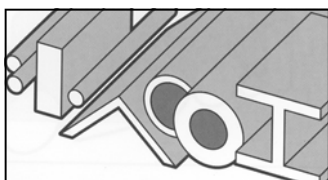
Characteristics:

- ◆ 68 HRc
- ◆ 8% Cobalt & 10% Molybdenum
- ◆ Increased Blade Life
- ◆ Up To 50% Reduction in Cutting Time

Applications:

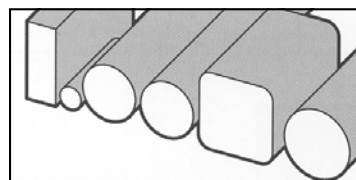
- ◆ Effective On High Alloy Solids
- ◆ Stainless Steel - Solids
- ◆ Structural Steel
- ◆ Tool Steel

Raptor M42 BI-METAL - CONSTANT PITCH									
WIDTH + THICKNESS)		TEETH PER INCH							
		H= HOOK (8° Angle) For Stainless & Tool Steel				R= Regular (0° Angle) For Structural Steel			
mm	Inches	2	3	4	6	6	8	10	14
13 x 0.65	1/2" x .025				■		■	■	■
20 x 0.90	3/4" x .035		■	■		■	■	■	■
27 x 0.90	1" x .035	■	■	■		■	■	■	■
34 x 1.10	1-1/4" x .042	■	■	■		■			
41 x 1.30	1-1/2" x .050	■	■	■		■			



Use R= Regular or
VP= Variable Pitch

Use H= Hook or
VPP= Variable Pitch, Positive



Raptor M42 BI-METAL - VARIABLE PITCH												
WIDTH + (THICKNESS)		TEETH PER INCH										
		VPP= Variable Pitch (8° aaangle) For Stainless & Tool Steel					VP= Variable Pitch (0° Angle) For Structural Steel					
mm	Inches	2/3	3/4	4/6	5/8	6/10	3/4	4/6	5/8	6/10	8/12	10/14
13 x 0.65	1/2" x .025									■	■	■
20 x 0.90	3/4" x .035							■	■	■	■	■
27 x 0.90	1" x .035	■	■	■	■	■	■	■	■	■	■	■
34 x 1.10	1- 1/4" x .042	■	■	■			■	■	■	■		
41 x 1.30	1- 1/2" x .050	■	■	■			■	■				

To place you order, tell us:

Quantity Blade Material Blade Length Blade Width (Thickness) Teeth Per Inch+Pitch
 10 M42 Bi-Metal 13' 6" (162") 3/4" (.035) 4 H