

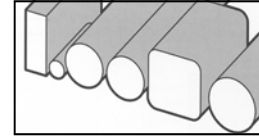
Extreme Performance **M42**

Characteristics:

- ◆ M42 Bi-Metal, 68HRc
- ◆ 8% Cobalt & 10% Molybdenum
- ◆ Special Tooth Shape, Flat Gullet
- ◆ Ground Tooth
- ◆ Reduced Vibration

Applications:

- ◆ Stainless Steel
- ◆ Cold-Worked Steel
- ◆ Tool Steel
- ◆ Bundle Cutting
- ◆ ' Sticky' Materials



KATANA M42 BI-METAL - VARIABLE PITCH				
WIDTH + (THICKNESS)		TEETH PER INCH		
		VPP= Variable Pitch Positive Rake 12°angle		
mm	Inches	2/3	3/4	4/6
27 x 0.90	1" x .035		■	■
34 x 1.10	1 1/4" x .042	■	■	■
41 x 1.30	1 1/2" x .050	■	■	
54 x 1.60	2" x .063	■		

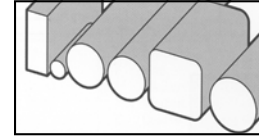
High Performance Band Saw Blades **M51**

Characteristics:

- ◆ 69HRc, High Feed Pressure
- ◆ Excellent Tooth Penetration
- ◆ Outstanding Performance

Applications:

- ◆ High Hardness Alloy Steels
- ◆ Stainless Steel



RAPTOR M51 BI-METAL - CONSTANT & VARIABLE PITCH							
WIDTH + (THICKNESS)		TEETH PER INCH					
		H = Hook, Constant Pitch 8°			VPP= Variable Pitch Positive Rake 12°angle		
mm	Inches	1.2	2	3	1.2/2	2/3	3/4
27 x 0.90	1" x .035						■
34 x 1.10	1 1/4" x .042		■	■		■	■
41 x 1.30	1 1/2" x .050	■	■	■	■	■	■

Pro-Fila M42 Profile & Bundle Cutting

Characteristics:

- ◆ Reinforced Teeth, 68HRc
- ◆ Heavy - Extra Wide Set, Reduced Shock

Applications:

- ◆ Large Profiles
- ◆ Bundles & Stacked Steel



Pro-Fila M42 BI-METAL - VARIABLE PITCH				
WIDTH + (THICKNESS)		VPP= Variable Pitch, Positive (8°angle)		
mm	Inches	2/3	3/4	4/6
34 x 1.10	1 1/4" x .042		■	■
41 x 1.30	1 1/2" x .050	■	■	■