

ROUND ADJUSTABLE SPLIT DIES

Machine Screw & Fractional Sizes

Specifications		Part Numbers			
Size/TPI	NF/NC/NS	13/16" Outside Diameter	1" Outside Diameter	1-1/2" Outside Diameter	2" Outside Diameter
0-80	NF	ED1			
1-64	NC	ED2			
1-72	NF	ED3			
2-56	NC	ED4			
2-64	NF	ED5			
3-48	NC	ED6			
3-56	NF	ED7			
4-32	NS	ED8			
4-36	NS	ED9			
4-40	NC	ED10			
4-48	NF	ED11			
5-40	NC	ED12			
5-44	NF	ED13			
6-32	NC	ED14	ED15		
6-40	NF	ED16	ED17		
8-32	NC	ED18	ED19		
8-36	NF	ED20	ED21		
10-24	NC	ED22	ED23		
10-32	NF	ED24	ED25		
12-24	NC	ED26	ED27		
12-28	NF	ED28	ED29		
1/4-20	NC	ED30	ED31	ED32	ED33
1/4-28	NF	ED34	ED35	ED36	ED37
5/16-18	NC	ED38	ED39	ED40	ED41
5/16-24	NF	ED42	ED43	ED44	ED45
3/8-16	NC		ED46	ED47	ED48
3/8-24	NF		ED49	ED50	ED51
7/16-14	NC		ED52	ED53	ED54
7/16-20	NF		ED55	ED56	ED57
1/2-13	NC		ED58	ED59	ED60
1/2-20	NF		ED61	ED62	ED63
9/16-12	NC			ED64	ED65
9/16-18	NF			ED66	ED67
5/8-11	NC			ED68	ED69
5/8-18	NF			ED70	ED71
3/4-10	NC			ED381	ED382
3/4-16	NF			ED72	ED73
7/8-9	NC				ED74
7/8-14	NF				ED75
1"-8	NC				ED76
1"-12	NF				ED77
1"-14	NS				ED78

TPI = Threads Per Inch
NF = National Fine
NC = National Coarse
NS = National Standard

Features

- High Speed Steel
- **Right Hand**, Ground Thread
- Adjusting Screw for Thread Fit
- Both Sides are Chamfered
- Mfg. to ANSI Standards

Applications

- Threading Bolts, Rod, Stud
- Steel
- Non-Ferrous Metal

Nonstandard Sizes Available!

