

Hexagon Rethreading Dies



NPT Hex Rethreading Set (7 Piece) 1/4" - 5/8"  
Part# RDS01

**Features**

- Carbon Steel
- **Right Hand**, Ground Thread
- Hexagon Shape
- Both Openings Chamfered
- Turn with a Wrench

**Applications**

- Rethreading Bolts, Rod, Stud
- Steel
- Non-Ferrous Metal
- For Cleaning Worn or Rusty Threads
- Not to be Used to Make New Threads

**HEXAGON DIE NUTS – CARBON STEEL**  
Fractional Sizes

Size/TPI	NC/NF/NS	Part #	Size/TPI	NC/NF/NS	Part #
1/4-20	NC	ED80	3/4-10	NC	ED94
1/4-28	NF	ED81	3/4-16	NF	ED95
5/16-18	NC	ED82	7/8-9	NC	ED96
5/16-24	NF	ED83	7/8-14	NF	ED97
3/8-16	NC	ED84	1"-8	NC	ED98
3/8-24	NF	ED85	1"-12	NF	ED99
7/16-14	NC	ED86	1"-14	NS	ED100
7/16-20	NF	ED87	1-1/8"-7	NC	ED101
1/2-13	NC	ED88	1-1/8"-12	NF	ED102
1/2-20	NF	ED89	1-1/4"-7	NC	ED103
9/16-12	NC	ED90	1-1/4"-12	NF	ED104
9/16-18	NF	ED91	1-3/8"-6	NC	ED105
5/8-11	NC	ED92	1-3/8"-12	NF	ED106
5/8-18	NF	ED93	1-1/2"-6	NC	ED107
			1-1/2"-12	NF	ED108

**Hexagon Die Nuts**

**METRIC SIZES**

Diameter X Pitch mm	Part #
6.0 X 1.00	M5060S
8.0 X 1.25	M5080S
9.0 X 1.25	M5091
10.0 X 1.0	M5101S
10.0 X 1.50	M5100S
12.0 X 1.25	M5125
12.0 X 1.50	M5124
12.0 X 1.75	M5122
14.0 X 1.25	M5146
14.0 X 1.50	M5140S
14.0 X 2.00	M5142
16.0 X 1.50	M5159
16.0 X 2.00	M5161
18.0 X 1.50	M5183
18.0 X 2.50	M5181
20.0 X 2.50	M5201