

Long Drills,
High Speed Steel, 118°



Taper Length (Long) Drills

Features

- 118° Point
- M2 Steel
- Ground From Solid
- Straight Shank
- Full Flute

Aircraft Drills (6" & 12")

Features

- 135° Split Point
- M2 Steel
- Ground From Solid
- **2 1/2" Flute Length**
- Conforms to NAS907-B

Long Boy Drills (12" & 18")

Features

- 118° Point
- M2 Steel
- Ground From Solid
- 12" has 9" Flute

FACTIONAL SIZES		
Drill Size "	OAL "	Part #
3/64	3	70403
1/16	3	70404
5/64	3-3/4	70405
3/32	4-1/4	70406
7/64	4-5/8	70407
1/8	5-1/8	70408
9/64	5-3/8	70409
5/32	5-3/8	70410
11/64	5-3/4	70411
3/16	5-3/4	70412
13/64	6	70413
7/32	6	70414
15/64	6-1/8	70415
1/4	6-1/8	70416
17/64	6-1/4	70417
9/32	6-1/4	70418
19/64	6-3/8	70419
5/16	6-3/8	70420
21/64	6-1/2	70421
11/32	6-1/2	70422
23/64	6-3/4	70423
3/8	6-3/4	70424
25/64	7	70425
13/32	7	70426
27/64	7-1/4	70427
7/16	7-1/4	70428
29/64	7-1/2	70429
15/32	7-1/2	70430
31/64	7-3/4	70431
1/2	7-3/4	70432
33/64	8	70433
17/32	8	70434
35/64	8-1/4	70435
37/64	8-3/4	70437
19/32	8-3/4	70438
23/32	9-1/2	70446
27/32	10	70454
7/8	10	70456

6" OAL AIRCRAFT		12" OAL AIRCRAFT	
Drill Size	Part #	Drill Size	Part #
1/16"	70204	1/16"	71204
5/64	70205		
3/32	70206	3/32	71206
7/64	70207		
1/8	70208	1/8	71208
9/64	70209		
5/32	70210	5/32	71210
11/64	70211		
3/16	70212	3/16	71212
13/64	70213		
7/32	70214	7/32	71214
15/64	70215		
1/4	70216	1/4	71216
5/16	70220	5/16	71220
11/32	70222	11/32	71222
3/8	70224	3/8	71224
25/64	70225		
13/32	70226		
7/16	70228	7/16	71228
1/2	70232	1/2	71232
Numbered , 6" OAL		Numbered , 12"	
#1	72201	#1	71201
#7	72207	#7	71207
#10	72210	#30	71230
#11	72211		
#13	72213		
#16	72216		
#20	72220		
#21	72221		
#25	72225		
#27	72227		
#28	72228		
#29	72229		
#30	72230		
#35	72235		

Other Sizes available.

Long Boy, Long Flute			
12" OAL Long Boy		18" Long Boy	
Drill Size	Part #	Drill Size	Part #
1/8"	71258		
9/64	71259		
5/32	71260		
11/64	71261		
3/16	71262	3/16	71362
13/64	71263		
7/32	71264		
15/64	71265		
1/4	71266	1/4	71366
17/64	71267		
9/32	71268		
19/64	71269		
5/16	71270	5/16	71370
21-64	71271		
11/32	71272		
23/64	71273		
3/8	71274	3/8	71374
25/64	71275		
13/32	71276		
27/64	71277		
7/16	71278	7/16	71378
29/64	71279		
15/32	71280		
31/64	71281		
1/2	71282	1/2	71382
*9/16	71286	*9/16	71386
*5/8	71290	*5/8	71390
*3/4	71294	*3/4	71394
		7/8"	71395
		1"	71396

* = 1/2" Reduced Shank